



# VENEER SURFACE STANDARDS

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## Splicing category A

**Individual requirements for veneered products are dealt with individually according to the specific requirements of the customer.**

### Veneer

Veneer is a natural material, a different shade and grain of the wood is not considered a defect in the products. Shade fluctuations based on the diversity of the natural veneer are allowed in the entire range of the natural coloration of the wood. During the course of the trunk, the structure of the veneer changes slightly.

### Veneer joints

Process of veneer splicing to products according to general technological procedures. The joints must be tightly clamped. Deposition is evident by the drawing of the wood. The blunt veneer joint is visible.

### Veneer colour

The repeated color and pattern of the veneer is due to the dispersion of the color of the individual wood species.

### Allowed and non-allowed defects of splicing

Joint repairs are only allowed on the reverse side of the splicing.

Joints, cracks, bruises, fraying, chipping, overlapping and other mechanical damage are not allowed.

Splicing must not be contaminated.

Healthy knots, small unsightly eyelets in the color of wood up to 5 mm in diameter are allowed max. 5 pcs/m<sup>2</sup>. All black and showy knots are not allowed (with the exception of knotted oak). Pulp rays are allowed only to a limited extent characteristic of individual wood species. Light brown run-ins with a maximum size of 3 x 20 mm are allowed a maximum of 3 pcs/m<sup>2</sup>. Resins are not allowed.

**All the above-mentioned permitted defects that will be on the splicing occur, it must not have an unbalanced and disturbing impression.**

### Visual assessment of veneer surface quality

The surface quality of the surfaces should be assessed under circumstances that are as close as possible to the conditions of use. In order to assess visual defects, it is therefore crucial to look at the product in its final position. Therefore, the products are assessed under normal lighting, visual observation without optical aids and from a normal distance of use from the inspected area (500 - 700 mm).

Defects that are not discernible under these conditions are acceptable.

čerpáno z ČSN 49 2320

