



Detail view of exfoliated vermiculite granules



Micron

Superfine



**Vermiculite** is a member of the phyllosilicate or the sheet silicate group. It is a complex of magnesium, aluminium and iron silicate. The name "vermiculite" is derived from the Latin word "vermicularis" (worm-like) due to the long, crooked and twisted columns which are created when the larger crystals are suddenly heated to high temperatures which liberate the crystalline water.

**Exfoliation** (peeling of, flaking), i. e. multiple expansion during heating, is a process of thermal expansion by which the crystalline water in the inter-laminar space turns into the steam which enlarges this space several times and separates the laminar layers from each other.

**Vermiculite chemical formula:** The below general formula represents a typical formula, which has been calculated on the basis of 65 vermiculite analyses. (Na<sub>0.21</sub>,K<sub>0.39</sub>,Mg<sub>0.19</sub>,Ca<sub>0.136</sub>H<sub>2</sub>O) (Mg<sub>5</sub>Fe+20.2Fe+30.8) [Si<sub>5.5</sub>,Al<sub>2.5</sub>,O<sub>20</sub>] (OH)<sub>4</sub>, where the elements in the first set of parenthesis represent the ion-exchangeable layer, the elements in the second set of parenthesis contain the cations of the octahedral layer, and the elements within the brackets contain the tetrahedral layer.

**In 2004** the GRENA, a. s. company introduced the first vermiculite exfoliation technology as the first industrial company in the Czech Republic and the Slovak Republic. The line capacity - 2 metric tons per hour. Possible delivery and exfoliation of all the vermiculite types (fractions).

Vermiculite mine

Mine bottom:  
230 metres under sea level





Grena, a. s.: Exfoliation Line



Exfoliated vermiculite - granule sizes

Fine



Medium



Large



**Vermiculite application:**



-very processing of the vermiculite into the non-combustible and fire-resistant boards



-metallurgical industry - isothermal packing materials of melted metals



-car industry - brake and clutch lining manufacturing



-building industry - lightweight concretes, heat-insulating concretes for swimming pool constructions, thermal-insulating plasters, ceiling and floor backfills



-refractory concrete manufacturing,



-stoneware industry



-agriculture - as an additive of the fertiliser mixtures



-horticulture - seeding



-Reptile egg incubation medium

**Technical data:**

	Fineness (mm)	Density (kg/m <sup>3</sup> )
Micron	0,250 - 0,710	110 - 130
Superfine	0,355 - 1,000	95 - 120
Fine	0,710 - 2,000	80 - 95
Medium	1,400 - 4,000	75 - 85
Large	2,800 - 8,000	65 - 75